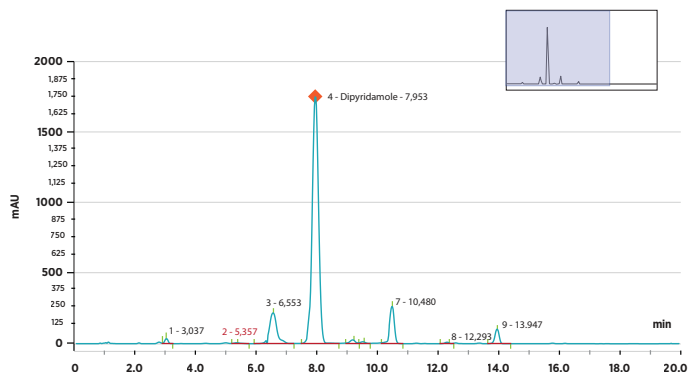
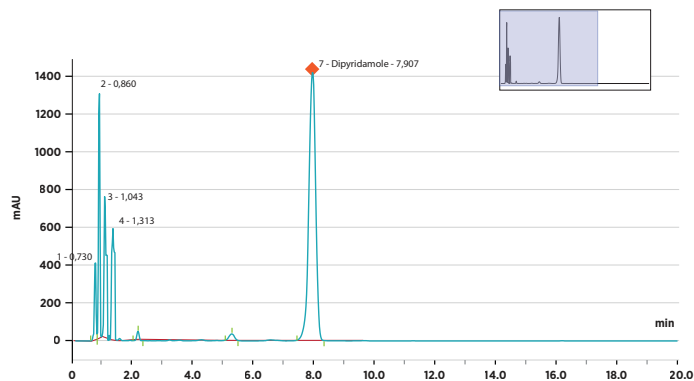


# 1. Dipyridamole Forced Degradation

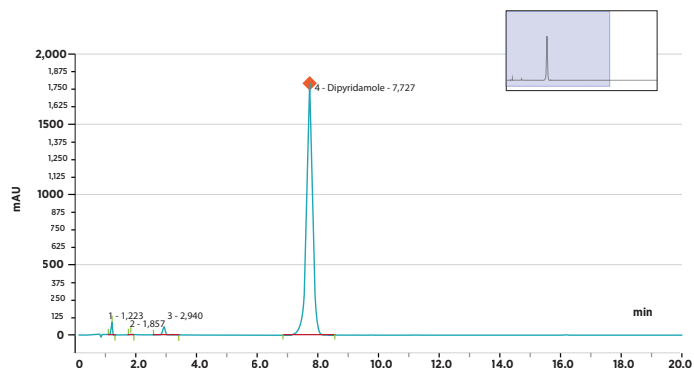
1.A. Heat: 80°C, 7 days



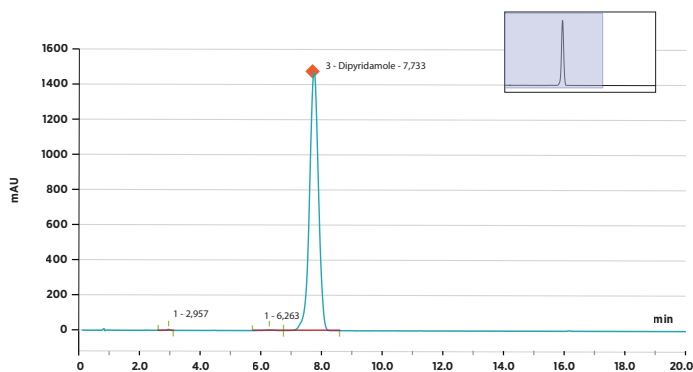
1.B. Oxidation: H<sub>2</sub>O<sub>2</sub> 15%, 8 h



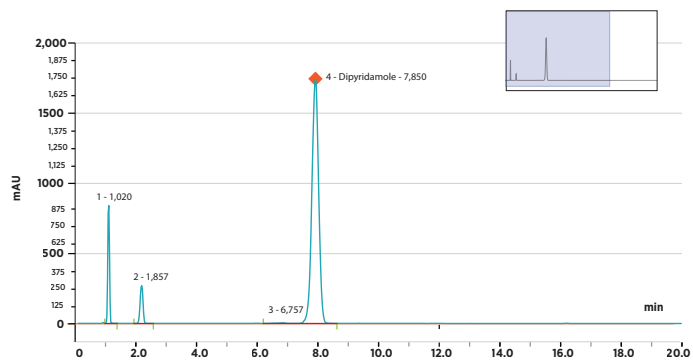
1.C. Acid: HCl 1.5 N, 3 days



1.D. Alkaline: NaOH 1.5 M, 3 days

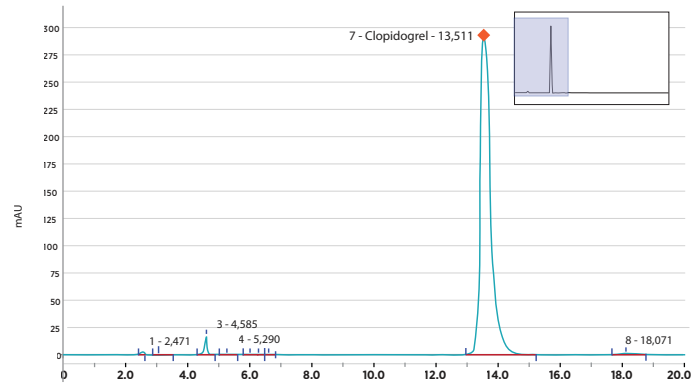


1.E. Light: 19 days

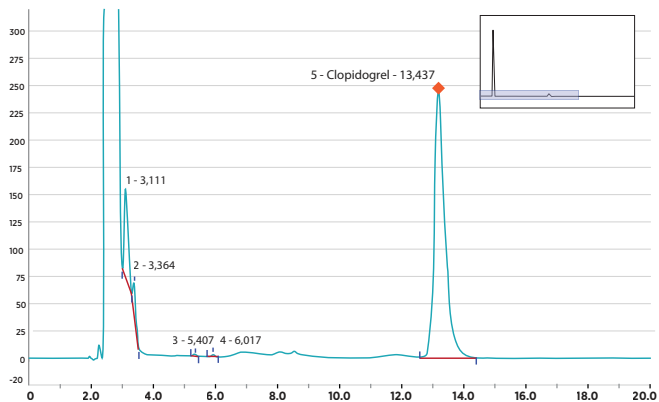


## II. Clopidogrel bisulfate forced degradation (RP-HPLC UV method)

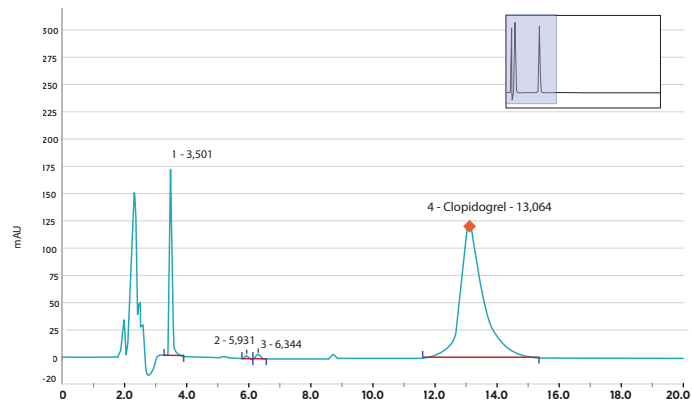
### II.A. Heat: 80°C, 6 days



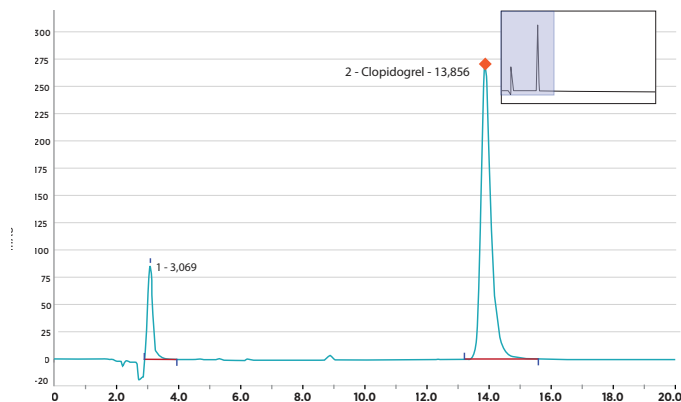
### II.B. Oxidation: H<sub>2</sub>O<sub>2</sub> 7.5%, 6 weeks



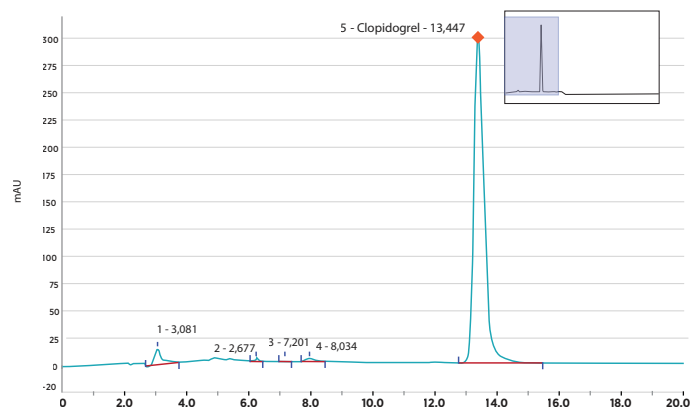
### II.C. Acid: HCl 5 N, 5 weeks



### II.D. Alkaline: NaOH 0.045 M, 1.5 h

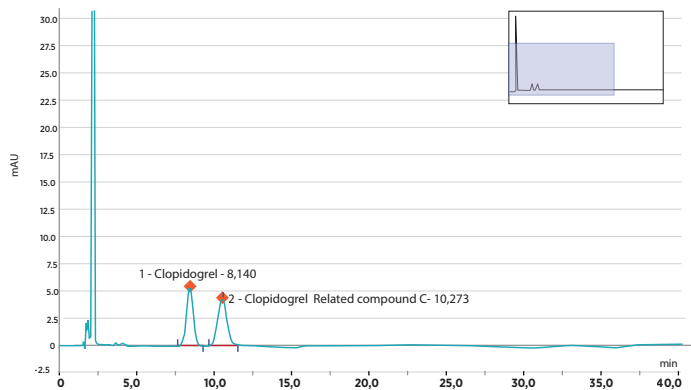


### II.E. Light: 3 weeks

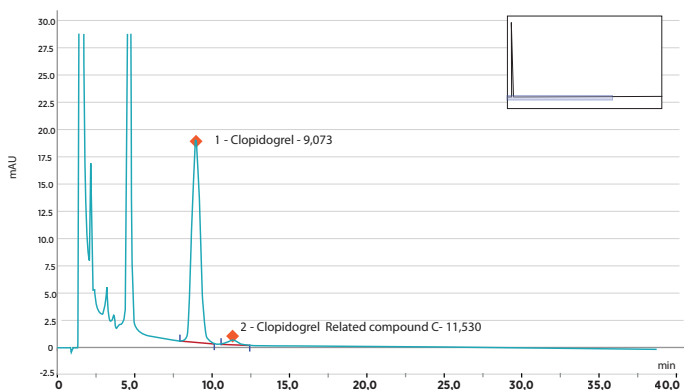


### III. Clopidogrel bisulfate forced degradation (chiral HPLC-UV method)

#### III. A. Heat: 80°C, 7 days



#### III. B. Oxidation: H<sub>2</sub>O<sub>2</sub> 3%, 3 h



#### III. C. Light: 7 days

